



GRESHAM

GOF.CO.UK

GRESHAM









04 ABOUT US

16 DESIGN & MANUFACTURING

20 OUR SERVICES

28 OUR EXPERTISE

35 SUSTAINABILITY

44 OUR VALUES

50 OUR PEOPLE





A modern office lounge with a yellow armchair, green chairs, a grey sofa, and a large potted plant, with the text 'About us' overlaid. The room features a wooden frame structure, a bookshelf, and large windows overlooking a brick building. The floor is covered with a patterned rug.

# About us



WE ARE DESIGNERS AND  
MANUFACTURERS OF  
WORKSPACE FURNITURE





## ABOUT US

# We've been leading the way since 1976


For nearly 50 years, we've been crafting premium workspace furniture right here in the UK. Thousands of products, decades of expertise, and an unwavering commitment to excellence – we bring your workspace visions to life.

From personalised design consultations to tailored aftercare support, we're your one-stop shop for workspace furniture. Whether you're looking for innovative solutions or timeless designs, our products always meet the demands of modern workspaces.

When you choose us, you're not just investing in furniture – you're supporting local craftsmanship that combines tradition with cutting-edge design.





A modern office interior featuring a large conference table, ergonomic chairs, and a glass partition. The room has large windows overlooking a cityscape, industrial-style lighting, and dark wood cabinetry. The text "True British manufacturers" is overlaid in the center.

# True British manufacturers





## ABOUT US

# Right here, in the heart of the North West

Since the 1970s, we've been shaping workplaces with furniture that stands the test of time. Our first desking range, Design2000, revolutionised the market with its continuously welded steel frame.

Proudly Bolton-based, we consolidated our operations in 1999 under one roof. Today, we've grown to a 14-acre site, housing a 200,000sq ft. cutting-edge manufacturing facility. We employ over 200 skilled professionals dedicated to designing, producing, and installing exceptional workspace furniture.

As an award-winning, true UK manufacturer, we take pride in delivering robust, high-quality British goods that blend innovation with craftsmanship. From desking and storage to seating and screens, we create solutions that elevate workspaces and reflect the best of British engineering.



FROM A GARDEN SHED  
TO A STATE OF THE ART  
MANUFACTURING FACILITY



# SINCE 1976

## OUR STORY

# Back to where it all began...

We began life in 1976 when Ted Smith, a typewriter engineer, was tired of seeing too many unsteady desks during his work, so he decided to design and build a desk in his garden shed. Over 30 years later, a management buyout saw Ted's son-in-law, Julian Roebuck, take over the business, helping Gresham remain independent and family run.







1976

## Family run, since day one

Since opening our doors in 1976, we evolved from a modest workspace furniture company into a dynamic, forward-thinking business, whilst also staying true to our family values and remaining privately owned.



1980

## Ready for our launch

We launched our Design2000 range. Through our innovative design processes and use of high-quality materials, we gained a reputation for excellence.



1983

## A brand new start

We moved production from St George's Road, to Bankfield Mill, Bolton. We remain committed to innovation, continually introducing new designs and investing in R&D to keep our furniture industry-leading and responsive to customer needs.





1989

## Continuing to move forward

We strategically moved production to a split site at Waterloo Street in Bolton, expanding operations and increasing capacity to meet rising demand. This separation of manufacturing from administrative and sales functions enhanced efficiency. This marked a key milestone for future growth and success.

2000

## Into the millennium

We invested in a new, purpose-built manufacturing facility in Horwich. This state-of-the-art move enhanced production capacity, allowed for product expansion and optimised manufacturing processes, underpinning our commitment to quality and exceptional customer service.

2006

## Growing bigger and better

To meet growing demand, we expand our factory to over 200,000sq ft. This allowed for improved manufacturing workflows and new technologies.





2008

## The future is bright

Julian completes a management buyout, maintaining our family-owned independence. With Julian at the helm, we continued our commitment to delivering outstanding products and services to our customers, while positioning ourselves for growth and success for the future.

2015

## Gresham Bespoke is launched

In response to the growing demand for bespoke items, we launched Gresham Bespoke. With skilled Bench Hand Joiners, Designers, and cutting-edge technology, we offer fully tailored solutions to meet our clients' exact needs.

2016

## And the Oscar goes to...

Production began on the Oscar chair, designed with Jones and Partners. Combining sleek, modern aesthetics with exceptional comfort and support, Oscar embodies our commitment to innovation and design excellence.



# 2025

## Proudly leading the way

In 2023, we opened the doors to our new London Showroom, located in the heart of Clerkenwell.


Today, we are recognised as one of the leading manufacturers of workspace furniture, renowned for our quality, innovation, and customer service. Our dedication to producing dynamic and innovative office furniture remains the cornerstone of our success, and we continue to push the boundaries of what is possible in the industry.











# Design & manufacturing



PRODUCT RANGE

# Over 5,000 workspace products and counting...

All our products are designed and made in the UK, blending traditional craftsmanship with modern innovation. We offer a wide range of furniture, from ergonomic task chairs and adjustable desks to collaborative meeting tables and bespoke storage solutions.

Whether it's sleek office seating, flexible workstations, or modular designs, we focus on creating functional, stylish, and sustainable pieces. By prioritising comfort and productivity, we tailor our designs to meet the evolving needs of modern work environments.

BEAM SEATING



PODS



DESKING



STORAGE



BOOTH SEATING



CAFÉ



LOUNGE



MEETING



SCREENS



SOFT SEATING



TABLES



TASK & VISITOR











# FACTORY OVERVIEW

**200,000**SQ FT

FACILITY

**2-3 week**

AVERAGE  
LEAD TIME

**50+**

FLEET OF DELIVERY  
VEHICLES

**220**

SKILLED TEAM  
MEMBERS

**100+**

PARTNERS ACROSS  
VARIOUS SECTORS

**4**

FURNITURE SHOWROOMS  
WORLDWIDE

**15+**

YEAR PRODUCT LIFESPAN  
(ON AVERAGE)

**10**

BENCH HAND  
JOINERS



# Our services







## From concept to creation: beautifully practical

Our bespoke service is tailored to you, starting from the earliest concept sketches to the flawless installation of your finished piece. Each step of the process is designed to ensure your furniture is as unique as your needs and space.

We begin with a pre-design visit to understand your vision and requirements. From there, we craft detailed technical drawings that consider every dimension, installation detail, and access requirement. Materials are carefully selected for their quality and cost-effectiveness, ensuring the perfect balance between beauty and practicality.

BESPOKE



## A service built around you

Handcrafted in our Bolton workshop with meticulous attention to detail, every component is handcrafted by our team of skilled Bench Hand Joiners and constructed on-site. From advising on design and materials to delivering a 100% snag-free installation, we're with you at every step.

Our full bespoke package includes reception desks, boardroom tables, acoustic walls, specialist storage, shelving and fitted seating. Bespoke furniture isn't just about stunning creations — it's about delivering a service built around you.







## Creating your ideal workspace

Transform your workspace with our comprehensive design services, tailored to meet your unique needs. Whether you require technical space planning or personalised interior design proposals, we have you covered. Our experienced Interior Designers use cutting-edge software to create environments that are both functional and visually stunning. Best of all, this premium service is completely free.

INTERIOR DESIGN

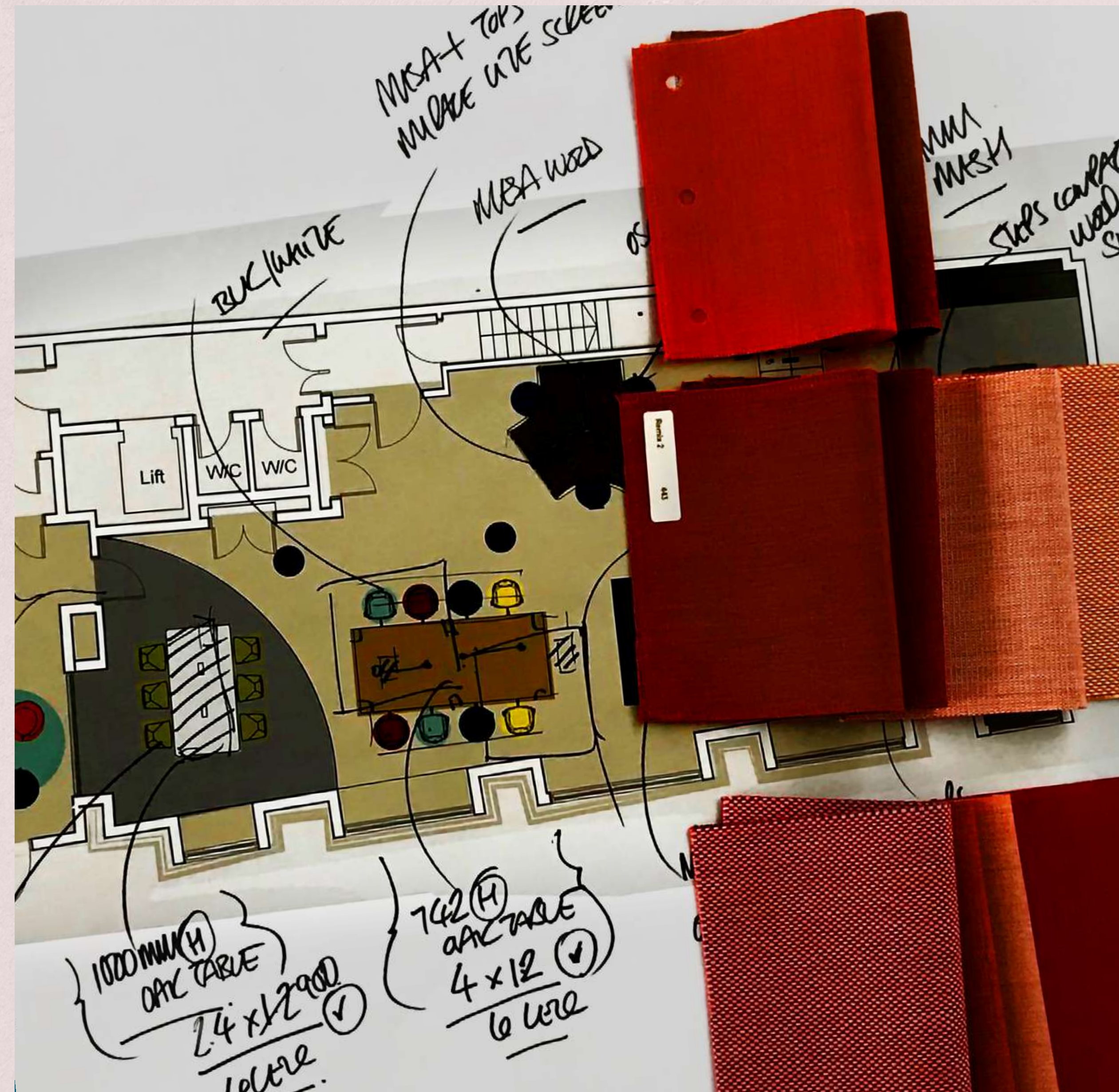


# Bringing your vision to life

Our goal is to unlock the full potential of your space, blending practicality with exceptional design. Using advanced planning software, we create detailed floor plans that turn your ideas into reality. From initial planning to project completion, we are dedicated to creating a workspace that works for you.

Our in-house Interior Design team offers a full suite of complementary services, including:

- Expert space planning and design guidance
- Colour schemes and inspirational mood boards
- Precise technical drawings to ensure a perfect furniture fit
- High-quality 3D renders for a crystal-clear project vision







## From our workplace to yours: delivered with care

Our highly skilled in-house Delivery and Installation team ensures your project is completed on time, meeting the highest standards of quality and safety. Every step of the process is handled with precision and care. We remove and recycle all packaging responsibly, minimising waste and supporting sustainability. With a modern fleet of delivery vehicles, we guarantee the timely and efficient transport of your furniture, ensuring it arrives in perfect condition.

INSTALLATION



## Built to last, supported for life

Our products are made to last, but our commitment to you goes far beyond our products. Our dedicated customer care team is here to provide exceptional support and advice whenever you need it.

We believe outstanding service doesn't stop at the point of sale — it's central to your experience with us. That's why we offer comprehensive aftersales care to address any questions or concerns, ensuring your journey with us is always seamless and stress-free.

With our 'no-quibble' warranty guarantee, we stand firmly behind the quality of our products. Your satisfaction is our priority, and we're here to support you every step of the way.









The image shows a modern office environment with several wooden pods. The pods have a light wood finish and curved tops. The interior of the pods is lined with horizontal wooden slats. Some pods have built-in desks and grey upholstered seats. A potted plant is visible in the background, and the floor is a light-colored carpet. The text "Our expertise" is overlaid in the center in a white serif font.

Our expertise



## OUR CLIENTS

# We're proud to supply furniture to the best

We partner with forward-thinking businesses dedicated to creating innovative and ergonomic workspaces that elevate both employee well-being and productivity.

From ergonomic chairs and modular workstations to collaborative lounge areas, we deliver tailored solutions with exceptional craftsmanship, meeting the diverse demands of modern workplaces.

**ASDA**



**boohoo**  
group plc

**CROWN**  
PAINTS

**Heathrow**  
Making every journey better



*Mars*

**NHS**

 **ocado**

**WarburtonS**  
Family Butlers







## ACCREDITATIONS

# You can always count on us

As a trusted organisation, we take pride in our esteemed industry accreditations, which highlight our unwavering commitment to excellence, best practices, and continuous improvement. These accolades, awarded by respected industry bodies, provide you with the confidence of partnering with a professional and reputable team.

Our accreditations are earned through rigorous evaluations and regular audits, ensuring we consistently meet and exceed the high standards set by industry experts. We remain dedicated to upholding these benchmarks and investing in our growth.



CASE STUDY

# Queen Mary University



## CASE STUDY

# Queen Mary University

We successfully completed the phased delivery and installation of furniture across three floors within approximately eight weeks. Our Project Manager conducted multiple site visits, including Project Implementation Meetings at the start, during, and post-installation phases.

Collaborating closely with university stakeholders, architects, and principal contractors, we meticulously captured all key information to develop a comprehensive programme of works. This included a detailed Project Implementation Plan, Logistics Plan, and Gantt Chart.

The project featured a diverse product mix tailored to meet the client's needs, such as bench access-top desks, Oscar task chairs, Masca/Klyro chairs, Meeting Pods, Phone Booths, Kulture Quoll and Mirage Hutches.













A man with dark hair, wearing a black polo shirt and dark shorts, is seen from behind in a workshop. He is standing next to a large, light-colored wooden cylinder that is mounted on a wooden stand. His right hand is resting on the side of the cylinder. The workshop is filled with various tools and equipment, including a workbench with a yellow power drill, a blue air hose, and shelves in the background. The word "Sustainability" is overlaid in a large, white, serif font across the center of the image.

# Sustainability



The background is a solid dark green color with a subtle, organic texture. Overlaid on this are several large, semi-transparent, light green shapes that resemble flowing liquid or organic forms, creating a layered effect. The text is centered in a clean, white, sans-serif font.

WHEN IT COMES  
TO SUSTAINABILITY,  
EVERYTHING MATTERS



## SUSTAINABILITY

# Great furniture, that's built to last

Sustainability has always been at the core of what we do, even as its importance grows globally. We proudly champion British manufacturing, all under one roof. From design to delivery, we are committed to reducing our footprint wherever possible — no greenwashing, just exceptional, long-lasting products made in Britain.

Sustainability is always at the forefront of our decisions, shaping every aspect of our process. From responsibly sourcing raw materials to thoughtful manufacturing and packaging, we take full accountability for how and what we create. We actively measure our impact on the world and its people, continually striving to minimise it without compromising on design, usability, or quality.





# THE PRICE OF GREATNESS IS RESPONSIBILITY

At Gresham, sustainability is not just a goal — it's a journey. We are committed to continuously improving our sustainable and environmental practices. Through our core business strategy and partnerships with our supply chain, we embrace the 5 R's:



## REFUSE

We actively refuse single-use plastics whenever possible, opting instead for reusable packaging. Our purchasing team collaborates with suppliers to align them with our high standards and expectations.

## REDUCE

Reducing dependency on wasteful, non-recyclable materials is central to our mission. We promote efficiency, ensuring only the correct amount of materials is used to prevent unnecessary waste. Material nesting and optimisation software are employed to maximise the use of materials, minimising waste.

## REUSE

To combat the “throwaway culture,” we prioritise reusing materials wherever possible. Packaging, for instance, is reused multiple times to limit the need for constant production and reduce waste.

## REPURPOSE

When we can’t refuse, reduce, or reuse, we find ways to repurpose. Partnering with organisations, we upcycle waste materials from our production processes.

## RECYCLE

We ensure that 100% of our waste is diverted from landfills. Waste streams such as polythene, cardboard, paper, steel, and aluminium are carefully segregated and recycled. Additionally, board process waste is incinerated to generate energy that heats our facility. Packaging waste returned from customers is either reused or responsibly recycled.









## SUSTAINABILITY

# Sustainability at the heart of our design philosophy

From the very first sketch, our furniture is crafted with durability, longevity, and environmental stewardship in mind. We believe sustainable design is more than just creating beautiful products — it's about considering the entire life cycle of our furniture and its impact on the planet.

From concept to creation, we prioritise eco-conscious materials and manufacturing processes that minimise environmental harm. Every material is carefully chosen to ensure that our furniture is not only built to last but also meets high sustainability standards, combining enduring quality with environmental responsibility.





# OUR PROGRESS TOWARDS NET-ZERO

£50,000

DONATED TO  
CHARITIES ANNUALLY

270,844<sup>KWH</sup>

ENERGY GENERATED FROM  
SOLAR PANELS

22 years

AVERAGE LENGTH OF SERVICE

82,337<sup>KG</sup>

CO<sup>2</sup> EMISSIONS  
AVOIDED

80,605<sup>KG</sup>

WASTE SENT FOR  
RECYCLING

£1 million

INVESTED IN STATE OF THE ART  
MACHINERY ANNUALLY

Zero

WASTE SENT TO LANDFILL

139,580<sup>KG</sup>

PACKAGING MATERIALS  
RECYCLED





At Gresham, we endeavour to provide our customers with the products they need, that compliment and work seamlessly with each other whatever the environment. We aim for simplicity and refinement in the products we design and manufacture, whether it be desking, chairs, storage or soft seating. Being surrounded by a large number of highly skilled colleagues with diverse areas of expertise underlines our commitment as a company towards innovation, and allows a designer such as myself to develop and grow through each and every project.

**STEVE PARKINSON**  
PRODUCT DESIGNER, GRESHAM



A close-up shot of a person's hands operating a black power drill. The drill is positioned vertically, drilling into a white, flat surface. The person is wearing a dark grey long-sleeved shirt. The background is a blurred industrial setting with various equipment and lights. The text "Our values" is overlaid in the center of the image in a white, serif font.

Our values





OUR VALUES ARE  
AT THE HEART OF  
EVERYTHING WE DO





# We are APPROACHABLE

We prioritise being open and friendly, adding a personal touch to everything we do. Our sincere and helpful attitude drives us to develop and maintain positive relationships, support our colleagues, and contribute to the overall success of the company. We value expressing individual opinions, welcome feedback, and respect the perspectives of others.



A man with glasses and a grey t-shirt is working on a chair in a factory setting. He is using a tool to work on the backrest of a chair with a brown seat and dark brown backrest. The background shows a large industrial space with a grid of lights on the ceiling.

# We work with INTEGRITY

We are committed to being honest, ethical, and true to our roots by treating others fairly and with respect. We take responsibility for our work, address issues proactively, and adhere to professional standards and established procedures. By following through on commitments and maintaining transparency, we build and sustain strong working relationships.





# We are CUSTOMER FOCUSED

We prioritise flexibility to meet customer requirements and stay competitive by actively asking questions to understand their needs and expectations. We anticipate and provide solutions to enhance customer satisfaction, considering the impact of our actions on both external and internal customers. Additionally, we strive to balance our own needs with available resources to effectively manage customer expectations.





# We are CRAFTSMEN

We are dedicated to having a skilled, knowledgeable, and passionate workforce by ensuring all work is completed according to established procedures and standards, with a focus on quality and detail. We take responsibility for our own development, actively seeking opportunities to expand our capabilities and knowledge of our department. Our commitment and accountability drive us to excel in our roles.



A man with short brown hair and a light beard, wearing safety glasses and a grey long-sleeved shirt, stands in a factory. He is smiling and holding a large roll of blue material over his shoulder with his right hand. The background shows industrial equipment and more rolls of material.

Our people



## OUR PEOPLE

# It's more than just a job

Being a family-owned business, we've grown a culture over nearly 50 years that's all about pushing boundaries, fostering growth, and sparking creativity. We make sure our people get the support they need with training opportunities and paths to upskill, so they feel proud of their work with every single task.

But our pledge doesn't stop at employment. We're set on nurturing our workforce's growth and empowerment. That's why we invest in our continuous learning and development, ensuring our teams are equipped with the skills they need to thrive and excel. Our Investors in People award demonstrates how much we value our workforce.











## OUR PEOPLE

# Investing in the future

We're committed to investing in the future through our apprenticeship program. Our offering is designed to provide hands-on experience and invaluable learning opportunities across a range of disciplines. We believe in nurturing talent from within our local communities, empowering individuals to develop new skills and knowledge.

Our apprenticeship programs cover various areas, ensuring there's something for everyone: joinery, upholstery, engineering, finance and business management and are delivered in partnership with reputable local providers. We are proud to invest in the next generation of talent, empowering individuals to pursue rewarding careers and contribute to our continued success.



“

**I joined Gresham 10 years ago, after 3 years of site joinery, where I completed an NVQ in Carpentry and Joinery at college. In the Bespoke department, we site template, make and fit all our own jobs, which can be really satisfying when seeing the end result. Recently, I worked my way up to become a supervisor, where my role includes running the shop floor, ensuring jobs go out on time and ordering materials. Further development in my career means I am now training new starters and apprentices and moving into the management of projects.**

**RYAN CHAPPELL**

BESPOKE SUPERVISOR, GRESHAM



# Community





## COMMUNITY

# Community is a huge part of who we are

At Gresham, community is ingrained in our company culture and practices. We firmly believe in contributing positively to the communities in which we operate, and we do so in several meaningful ways.

We prioritise employing local people. By hiring from the local community, we not only support the economy but also foster a sense of belonging and pride among our employees. We're committed to providing stable employment, promoting a job-for-life ethos. In fact, our average length of service is an impressive 22 years, a testament to our dedication to our employees' well-being and professional growth.







**The Furniture Makers' Company**  
the furnishing industry's charity



**The Wildlife Trust for**  
**Lancashire**  
**Manchester &**  
**North Merseyside**

## COMMUNITY

# CSR isn't just a buzzword

Our commitment to charity support is deeply ingrained in our values, and we're dedicated to making a meaningful difference in the lives of those in need. By partnering with local charities, we aim to address pressing social issues and contribute to positive change in our communities. Each of the four charities we support holds a special place in our hearts, and we're passionate about the causes they champion. Whether it's supporting vulnerable individuals and families, promoting education and empowerment, or conserving the environment, these charities are making a real impact, and we're honoured to stand by their side.

Through our support, we aim to not only provide financial assistance but also raise awareness and inspire others to get involved. From fundraising events to volunteering opportunities, we encourage our employees and partners to join us in our efforts to create a brighter future for all.





# Bolton

**Head Office, Factory & Showroom,**  
 Platinum Park, Lynstock Way,  
 Bolton, BL6 4SA  
 Tel: 01204 664422  
 Email: [info@gof.co.uk](mailto:info@gof.co.uk)



# London

**London Showroom,**  
 28 St John's Lane, Clerkenwell,  
 London, EC1M 4BU  
 Tel: 020 7242 5709  
 Email: [londonshowroom@gof.co.uk](mailto:londonshowroom@gof.co.uk)



# Manchester

**Material Source Studio,**  
 1 Federation St,  
 Manchester, M4 4BF  
 Email: [info@gof.co.uk](mailto:info@gof.co.uk)



# Chicago

**Nevins Showroom,**  
 The Mart,  
 222 Merchandise Mart Plaza,  
 Suite 470 Chicago,  
 IL 60654, USA  
 Tel: 1.800.231.2744  
 Email: [sales@nevins.co](mailto:sales@nevins.co)









**GRESHAM**

Gresham Office Furniture Limited Registered in England No. 1284733

Head Office: Gresham Office Furniture Limited, Platinum Park, Lynstock Way, Horwich, Bolton, BL6 4SA | Tel: 01204 664422

London Showroom: 28 St John's Lane, Clerkenwell, London, EC1M 4BU | Tel: 020 7242 5709

Manchester Showroom: Material Source Studio, 1 Federation St, Manchester, M4 4BF

Nevins Showroom: The Mart 222 Merchandise Mart Plaza, Suite 470 Chicago, IL 60654, USA | Tel: 1.800.231.2744

[www.gof.co.uk](http://www.gof.co.uk)